## PATENT SPECIFICATION



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## COMPLETE SPECIFICATION

## SPECIFICATION NO. 758, 226

By a direction given under Section 17(1) of the Patents Act 1949 this application proceeded in the names of Farbwerke Hoechst Aktiengesellschaft Vormals Meister Lucius & Bruning, a body corporate recognised under German law, of Frankfurt (M) - Hochst, Germany, and Heinz Teves, of Humperdinkstr. 4, Frankfurt/Main, Germany, Ernst August Teves, of Georg Voigt-Str. 3, Frankfurt/Main, Germany, and Martin Tausend of Frauenlobstr, 17, Frankfurt/Main, Germany, all German citizens, trading as Alfred Teves Maschinen-Und Armaturenfabrik Kommandit-Gesellschaft.

THE PATENT OFFICE, 25th July, 1957

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The present invention is based on the 20 observation that the lubricating properties of hydraulic fluids comprising 85 per cent. by weight or more of liquid alkylene or polyal-kylene glycols and/or ethers thereof and/or monohydric aliphatic alcohols can be 25 enhanced or modified by incorporating as lubrication improving component 15 to 3 per

lubrication improving component 15 to 3 per cent by weight of a boric acid ester with mono- or poly-hydric alcohols or other hydroxy compounds, or their mixtures or a 30 salt of boric acid with an amino base including ammonia or mixtures of these compounds.

compounds.

Boric acid esters are especially suitable. The esterification components may be mono-,

35 di- or polyhydric alcohols or any compounds, for example, amines, containing hydroxyl groups. As such components there may be mentioned, for example, ethylene glycol, 1:2-propylene glycol, 1:3-butylene glycol, di- or

or propylene glycol, 1:3-butylene glycol, di- or 40 tri-ethylene glycol, higher polyalklene glycols, glycerine and penta-erythritol, the molecular ratio of boric acid to the alcohol being chosen as desired. Among the salts those with ethanolamines may be mentioned.

45 The aforesaid components need not be

especially its resistance to low temperatures, its behaviour towards rubber and metals, and 65 its compatibility with other hydraulic fluids, remain substantially unchanged. The usual anti-corrosion agents can also be used with the boric acid compounds substantially without undergoing change. Also about 2 per cent. 70 of castor oil and about 2 per cent. of water can be added to the hydraulic fluid.

In the following examples are given the compositions of a few hydraulic fluids in accordance with the invention, the parts being 75 by weight:

EXAMPLE 1. rts of triethylene

55	parts	of	triethylene glycol.	
10	•	,,	polyethylene glycol monoethyl ether.	80
10	::	>>	polyethylene glycol	
10	23	:>	monomethyl ether. polyethylene glycol	
٠,٠			monobutyl ether.	85
15	22	.,	an ester consisting of the reaction product from 7.5	
			parts by weight of ethylene	
			glycol and 7.5 parts by	
			weight of boric acid.	90

	Example 2.	What we claim is:
	18 parts of diethylene glycol.	and at 0.11 contains of nor
	20 , , triethylene glycol.	1. Hydraulic fluids comprising 85 per
	50 ,, polyethylene glycol	cent. by weight or more of liquid alkylene or
_	monobutyl ether.	colvalkylene glycols and/or ethers therof and/50
5		or monohydric aliphatic alcohols and as lubri-
	5 ,, ,, ethyleneglycol monoethyl	cation improving component 15 to 3 per cent.
	ether.	by weight of a boric acid ester with mono-
	2 ,, ,, castor oil. 5 ,, ,, triethanolamine borate.	or poly-hydric alcohols or other hydroxy com-
		pounds or their mixtures or a salt of boric55
10	Example 3.	pounds or their mixtures of a sair of correct
	10 parts of ethylene glycol.	acid with an amino base including ammonia
	30 triethylene glycol	or mixtures of these compounds.
	10 ,, diacetone alcohol	and the state of t
	20 " " polyethylene glycol	2. Hydraulic fluids as claimed in Claim 1,
15	monomethyl ether.	wherein the compound of boric acid is an 60
13	an mainethalene alacol	ester of boric acid with a glycol or polyglycol.
	monoethyl ether.	
	inonocutyr cinci.	3. Hydraulic fluids as claimed in claim 1,
	10 ,, ,, boric acid glycerine ester,	wherein the compound of boric acid is an
••	consisting of the reaction	ester of boric acid with a polyglycol of which 65
20	product from 116 parts by	the oxygen of the ether bridge or bridges is
	weight of glycerine (86%)	the oxygen of the effect bridge of bridge
	and 134 parts by weight of	wholly or in part replaced by sulphur.
	boric acid.	
	Example 4.	4. Hydraulic fluids as claimed in Claim 1,
25	60 parts of triethylene glycol	wherein the compound of boric acid is a salt 70
	20 , , dipropylene glycol.	of boric acid with an ethanolamine.
-	monoethyl ether.	
	10 ethvil alcohol	5. Hydraulic fluids as cliamed in any one
	5	of Claims 1 to 4 containing about 2 per cent.
20	o - Lasia said ester prepared	of castor oil.
<b>30</b>		
	from:	6. Hydraulic fluids as claimed in any one
	3.4 parts by weight of 1:3-butylene	of Claims 1 - 5 containing about 2 per cent.
	glycol.	of water.
	2.4 parts by weight of boric acid.	80 Water:
3 <b>5</b>	2.3 parts by weight of triethanolamine.	7. A hydraulic liquid having substantially
	EXAMPLE 5.	the composition given in any one of the
	50 parts of triethylene glycol.	The composition given in any one or and
	30 , , ethylene glycol	Examples herein.
	moncethyl ether.	
40	10 polypropylene glycol	ADDI O IMPAV
• -	monobutyl ether.	ABEL & IMRAY,
	10 , an esterification product	
	from:	Agents for the Applicants,
	4.5 parts by weight of thiodiglycol, and	Quality House, Quality Court,
45	5.5 parts by weight of boric acid.	Chancery Lane, London, W.C.2.
73	2.2 harry ph weight or porio agen.	

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